


	Qualification Test Record (QTR) NORSOK M-650		QTR. No.:		
			VFL/S31254/F		
		Rev. No.:			
		D			
Manufacturer name/address/ Web page:	Valen Fittings Ltd., Valen House, Westgate, Walsall, West Midlands, WS9-8DG www.valenfittings.co.uk				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A403 UNS S31254 - MDS R13 Rev 5				
Manufacturing Summary Doc. No.:	MS1-S31254 Seamless Fittings MS2-S31254 Welded Fittings			Rev. No.: 3	
Products and manufacturing process(es):	Pipe Fittings consisting of End Caps WP-S, Long and Short Radius Elbows WP-WX, Equal and Reducing Tees WP-WX, Concentric and Eccentric Reducers WP-WX, Stub Ends WP-WX and Lateral Tees WP-WX. Size range 6" to 40" Manufacturing Process – Cold pressed from plate, Welded, Solution Annealed				
Mandatory conditions and sub-contractors:	Sub-contractors - Rotech Laboratories – Destructive Testing Eurospecation – NDT (X-Ray & U/T) Furnace FSM to be utilised Heat Treatment Procedure P9-04 Rev 12 shall be used for this QTR				
Other information:	All plate & weld consumables purchased from Quality Approved Stockists Additional Heat Treatment Verification Report No FSM0811– 04/08/2011. Weld Procedures 162 & 163 for WP-WX Only.				
Qualification expires:	25.11.2021				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested Thickness	Qualified thickness	Testing Commencement Date	Type of Fitting Tested
Seamless Fittings	155652	20mm	25mm	21/7/16	End Cap WP-S
Welded Fittings	155651	30mm	37.5mm	01/09/16	Tee WP-WX
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:		Checked by/Date:		
	 23-03-17		 23-03-17		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):			Signature/Date:		
			23.03.17		
			